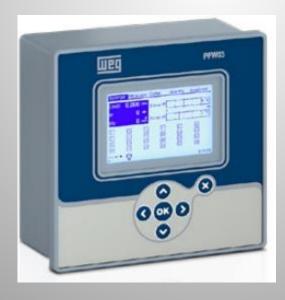
PFW03-T12 PFW03-T24

Automatic Power Factor Controller





Overview

- Reading for PF correction in three phases;
- Applicable to balanced and unbalanced lines;
- Compensation for 12 and 24 steps;
- Steps can be capacitive or inductive;
- Reads and learns connection types;
- Reads and learns step types and powers;
- Registers numbers of switches and service time of each step;
- 6 different modes of reactive power compensation;
- Monitors the step dynamically. Checks if any step is faulty (only for 12 steps);





Overview

- Allows testing the steps via manual actuation of the relays;
- Automatic calculation of C/k;
 - > RESPONSE VALUE C/K:

Represents the minimum step to be inserted by the controller.

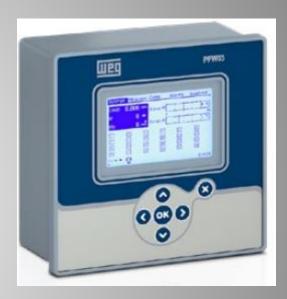
$$\frac{C}{k} = \frac{Q}{\sqrt{3} \cdot U \cdot k_{tc}}$$

C = Lowest current among the steps;

K or Kct= CT ratio;

Q = Lowest power among the steps;

U = line voltage (V);



Overview

- Measures and calculates:
 - Current, voltage and frequency;
 - Active, reactive and apparent power;
 - Voltage and current harmonics up to the 51st order;
 - THDV, THDI;
 - Power factor and cosφ;
 - All values above per phase
- Alarm setting and saving of the last 50 alarms;
- Allows setting an alternate power factor using a digital input;





Overview

- Saves active and reactive energy values hourly, of the previous hour, daily, of the previous day, monthly, of the previous month;
- Import and export energy meter (kWh and kvarh) with the choice of setting the start counting value and saving the records in real time;
- Phasor diagram and bar graph of harmonics;
- 2 alarm output relays;
- RS485 communication port, 2000 VRMS insulation;
- Graphic LCD display and 6 keys
- 4-digit access password;
- Real time clock;





Technical data

Supply

Voltage.....95...272 V AC

Frequency......45-65 Hz

Measurement Inputs

Voltage......95...272V AC +_ 10% (L-N)

......164...471V AC +_ 10% (L-L)

Current...... 0.01...6 A RMS

Frequency...... 45...65 Hz

Night/Day Input. 95...240 VAC RMS

Relay Outputs for Compensation

12/24 pcs.,

Max. switching voltage...: 250 VAC

Max. switching current....: 2A

Alarm Relay Outputs:

2 pcs,

Max. switching current....: 4A

Max. switching voltage....: 250 VAC

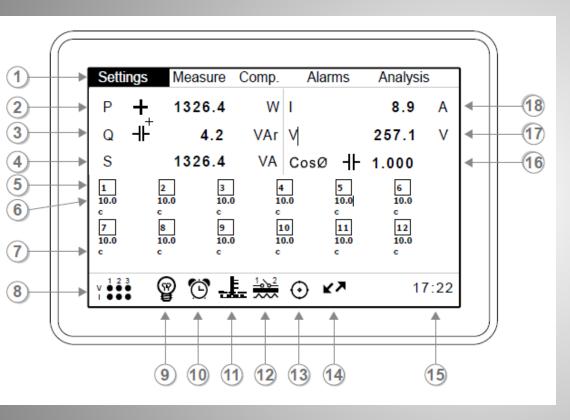
Max. switching power.....: 1250 VA

Protection class

IP40 front, IP20 rear



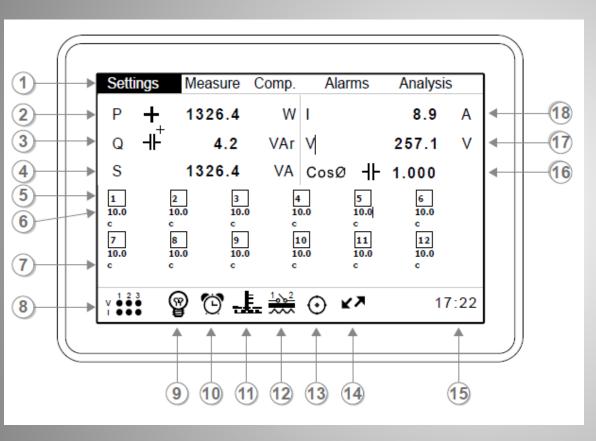
Description of the display functions



- 1. Menus
- 2. Total active power;
- 3. Total reactive power;
- 4. Total apparent power;
- 5. Step number;
- 6. Step power;
- 7. Step type (C or I);
- 8. Voltage and current presence indication;
- 9. Compensation mode selected;
- 10. Alarm indication enable;
- 11. Indication of temperature alarm enabled;



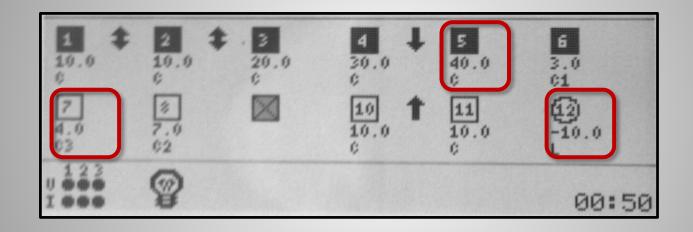
Description of the display functions



- 12. Alarm relay enabled;
- 13. Dynamic step monitoring mode-DCM enabled;
- 14. RS485 communication enabled;
- 15. Clock;
- 16. System CosΦ
- 17. Average line voltage (F-F);
- 18. Total current (3F);



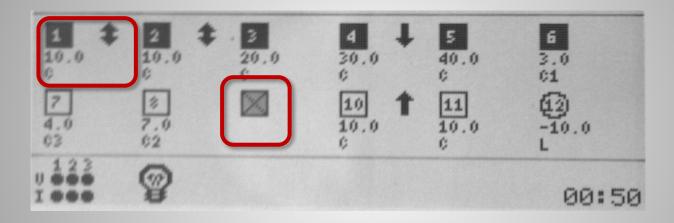
Description of the display functions



- Step types C or L;
- Step powers kvar;
- > Status step enabled or not;
- > Connection types e.g.: C3 is the single-phase capacitor in phase 3



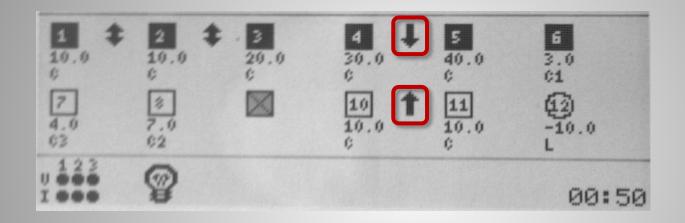
Description of the display functions



> Step availability



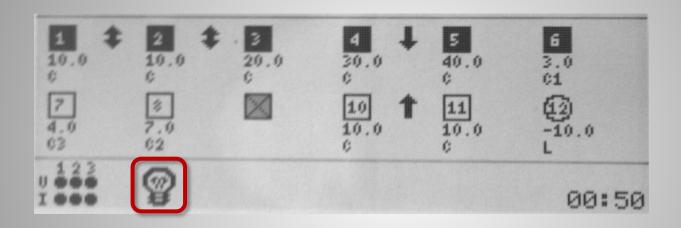
Description of the display functions



> Step availability



Description of the display functions

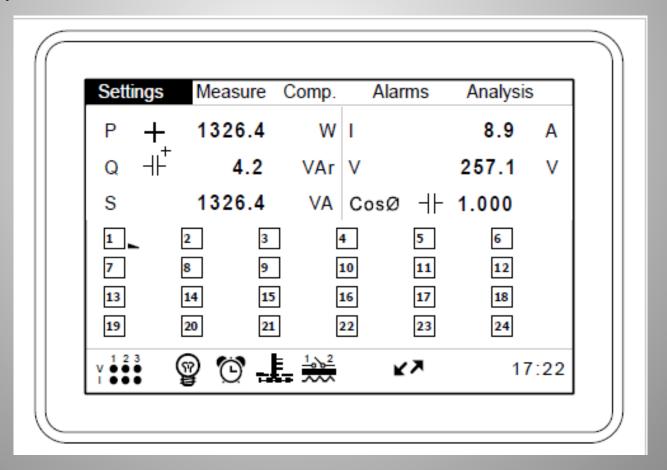


Compensation mode indication configured



Description of the display functions - 24 steps

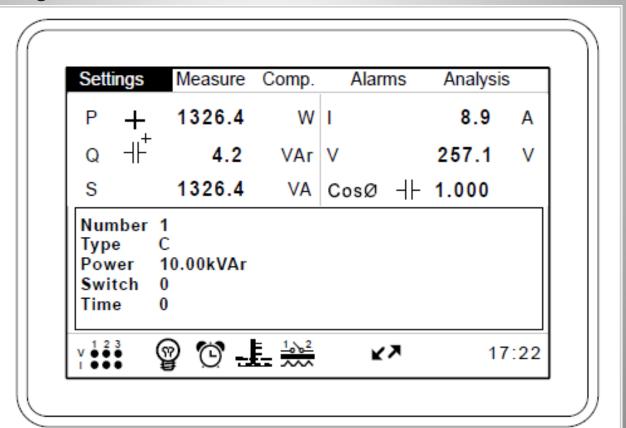
If the operator presses the "down" key, the reading of each step is enabled.





Description of the display functions - 24 steps

In the step menu, press the right and left keys to navigate across the steps. After choosing one, press OK to display the following screen:





Settings - Startup - 1st power-on

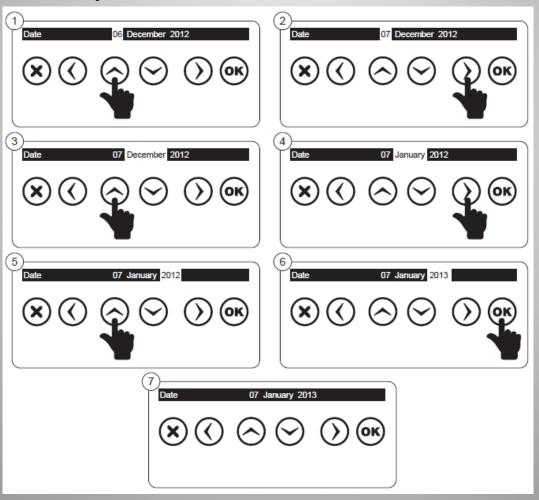
When you turn on the PFW03 for the first time, the following screen will be displayed:

(Startup Settings
Dil / Language Date Time CTR VTR Step number Start	English 30 August 2013 21:24:13 1 1.0



Settings - Startup - 1st power-on

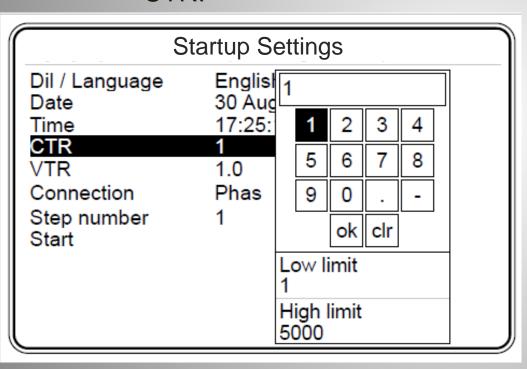
Use the keys to set the date:





Settings - Startup - 1st power-on

Use the virtual keyboard to set the current transformer ratio - CTR:

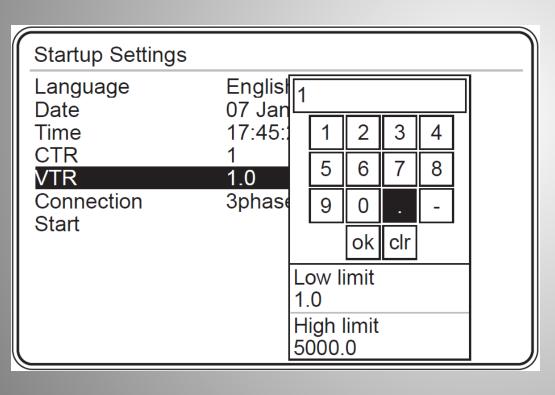


- Press the OK key to open the virtual keyboard and enter the numbers;
- After entering the numbers, press OK on the virtual keyboard to confirm.



Settings - Startup - 1st power-on

Use the virtual keyboard to set the voltage transformer ratio - VTR:



- Press the OK key to open the virtual keyboard and enter the numbers;
- Use the virtual keyboard to enter the decimal point;



Settings - Startup - 1st power-on

In this menu, you define the number of steps to be used. The Learning function only works for three-phase capacitors.

$\overline{}$						
i .	Startup Se	etting	gs			
Dil / Language Date	English 30 Aug	1				
Time CTR	21:24: 20	1	2	3	4	
VTR	1.0	5	6	7	8	
Step number Start	1	9	0		-	
- Clark			ok	clr		
	L	ow I	imit			
	<u> </u>	ligh	limit			
		2				



Settings - Startup - 1st power-on - End

	Startup Settings
Dil / Language Date Time CTR VTR Step number Start	English 30 August 2013 21:24:13 20 1.0
Initializing	

NOTE: the startup settings page is automatically shown the first time the PFW-03 is turned on.

After that, use the available menus to access it.



PFW home screen

Sett	ings	Meas	ure	Comp.	A	larms	Analysi	s
Р	+	1326	6.4	W	1		8.9	Α
Q	Ητ	4	.2	VAr	V		257.1	٧
S		1326	6.4	VA	Cos	ø ∰	1.000	
1 10.0		2 10.0	3 10.0	4	0.0	5 10.0	6 10.0	
c 7		c 8	c 9	c	.0	c 11	c 12	
10.0 c		10.0 c	10.0 c		0.0	10.0 c	10.0 c	
1 2	3	(R)					1,	4:40
	•	¥¥						7.70



Settings Menu - Quick setup

In this menu, the PFW03 is set.

Settings	Meas	ure (Comp.	Α	larms	Analysi	s
Quick se Setup	tup	.4	W	1		8.9	Α
Date / Ti System i		.2	VAr	٧		257.1	٧
Påsswor Restart		.4	VA	Cos	ø H	1.000	
Default s	ettings	3 10.0		0.0	5 10.0	6 10.0	
c 7	c 8	c 9	c 1	.0	c 11	c 12	
7 10.0 c	10.0 c	10.0 c		0.0	10.0 c	10.0 c	
1 2 3	ത					4	4:40
(iiii	<u>a</u>					1 *	4.40



Settings Menu - Quick setup

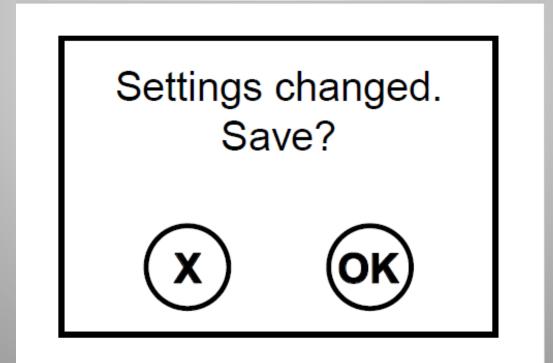
The Quick setup has the following submenus:

Settings->Quick s	etup
Dil / Language Date Time CTR VTR Step number	English 30 August 2013 21:24:13 1 1.0 1



Settings menu - Saving the settings

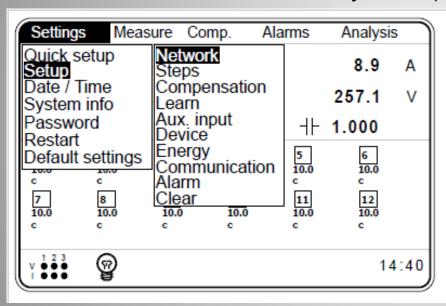
After setting the menus and submenus, confirm the changes by pressing the OK key when exiting the Settings menu. This operation will always be requested when changes are made to the PFW settings.

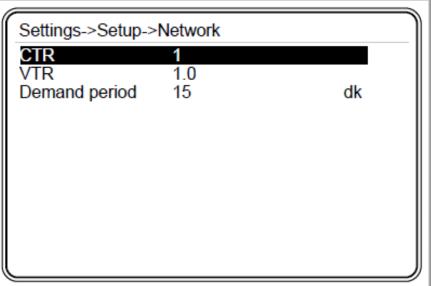




Settings Menu - Setup - Network

In Setup, the following submenus are available. The first one refers to the electrical system (Line):



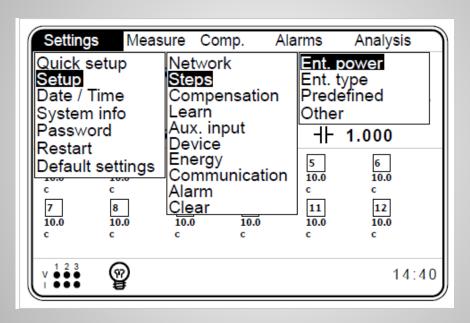


- CTR CT turn ratio Select between 1 and 5000.
- VTR PT turn ratio Select between 1.0 and 5000.0.
- Demand Definition of the demand calculation time 1 to 60 min.



Menu Settings – Setup – Steps – Ent. power

In this menu, the following submenus are available:



Note: the PFW03-T24 has two power inputs. In the "Ent. Power 1" submenu, the operator enters the powers into the 1st, 2nd...12th steps, and in the second Submenu "Power 2", into the 13th, 14th...24th steps.



Menu Settings – Setup – Steps – Ent. power

For steps learned in the Learning mode, the powers are shown as below. The user can also change them manually in this menu.

Settings->Setu	ıp->Steps->Ent. power	$\overline{}$
Step 1	10.00	¬
Step 2 Step 3	10.00	-
Step4 Step 5	10.00 5 6 7 8	
Step 6	10.00 9 0	
Step 7 Step 8	10.00 ok clr	
Step 9	10.00 Low limit	-
Step 10 Step 11	10.00 0.00	
Step 12	10.00 High limit 10.00 1000.00	



Menu Settings – Setup – Steps – Ent. Type

For steps learned in the Learning mode, the types of reactive powers are shown as below. The user can also change them manually in this menu.

Settings->Setup	o->Steps->	Ent. type	
Step 1 Step 2 Step 3 Step 4 Step 5 Step 6 Step 7 Step 8 Step 9 Step 10 Step 11 Step 12	0 00000000000	C L	

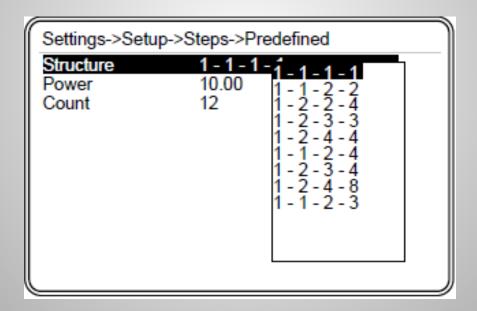
Note: the user must always check that the PFW03 has read and recorded the values of the steps correctly. If not, follow one of the procedures below:

- Start the LEARN function again;
- Manually redo the step values;



Menu Settings – Setup – Steps – Predefined

The steps can be configured by a predefined structure according to the submenus below:





Menu Settings – Setup – Steps – Predefined

Example:

Consider that structure 1.2.4.8 was selected, 10 kVAR is the power set and 8 is the number of steps.

Therefore, the steps will be:

> 1st step: 10 kVAR

> 2nd step: 20 kVAR

> 3rd step: 40 kVAR

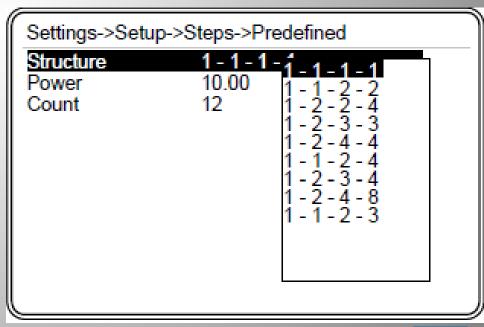
> 4th step: 80 kVAR

> 5th step: 80 kVAR

> 6th step: 80 kVAR

> 7th step: 80 kVAR

> 8th step: 80 kVAR





Menu Settings – Setup – Steps – Other

The discharge time is set in this menu.

The PFW03 waits for the discharge time to reactivate a step. It varies from 3 to 1000 sec.

Settings->Setup->Steps->	Other
Discharge time 15	15
	1 2 3 4
	5 6 7 8
	9 0
	ok clr
	Low limit
	3 High limit 1000



Menu Settings – Setup – Compensation

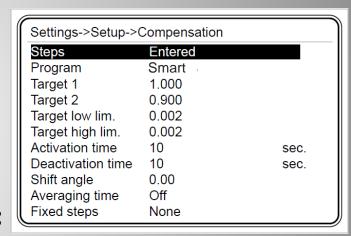
The Compensation menu is composed of the following menus:

Settings->Setup->0	Compensation	
Steps	Entered	
Program	Smart	
Target 1	1.000	
Target 2	0.900	
Target low lim.	0.002	
Target high lim.	0.002	
Activation time	10	sec.
Deactivation time	10	sec.
Shift angle	0.00	
Averaging time	Off	
Fixed steps	None	



Menu Settings – Setup – Compensation – Steps

- There are 3 methods for defining the types and powers of the steps:
 - Entered: the values are manually entered;
 - Predefined: the values are entered as previously explained.



- DCM (Dynamic Capacitor Monitoring):
 - The PFW03 dynamically monitors the values of the steps.

Thus, the correction of reactive powers will be done using the effectively available powers in the steps.

 NOTE: DCM (Dynamic Capacitor Monitoring) is only available on the PFW03-T12.



Menu Settings – Setup – Compensation – Program

The reactive power compensation can be done by six different programs according to the submenu below:

Settings->Setup->0	Compensa	ation
Steps	Entered	
Program	Smart	Asc. sequential
Target 1	1.000	Des. sequential Linear
Target 2	0.900	Circular
Target low lim.	0.002	Manual
Target high lim.	0.002	
Activation time	10	sec.
Deactivation time	10	sec.
Shift angle	0.00	
Averaging time	Off	
Fixed steps	None	



Menu Settings – Setup – Compensation – Program

Smart Mode:

 This mode activates the closest step(s) to the reactive demand required to correct CosΦ.

Ascending Sequential:

 The activation and deactivation of the steps is done starting from the smallest step.

Note: all steps must have three-phase inductors or capacitors.

Descending Sequential:

 Activation and deactivation of the steps start from the biggest step close to the demand.

Note: all steps must have three-phase inductors or capacitors



Menu Settings – Setup – Compensation – Program

Linear Mode:

The first enabled step is the last one to be disabled (FILO);

Note: this program only applies to the 1.1.1.1 step structure and threephase inductors and capacitors

Circular Mode:

The first enabled step is the first one to be disabled (FIFO);

Note: this program only applies to the 1.1.1.1 step structure and threephase inductors and capacitors

Manual Mode:

The steps are enabled and disabled manually;

When this program is enabled, a "Hand" is displayed in the lower left corner of the main page.

Menu Settings – Setup – Compensation – Target 1

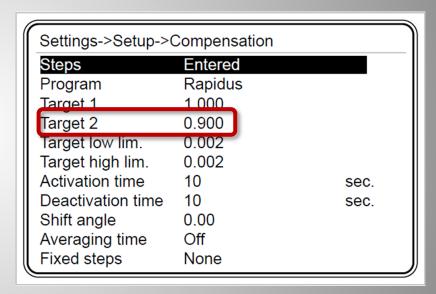
 The Target 1 CosΦ value is set in this menu. It may range from -0.8 (capacitive) to 0.8 (inductive).

Settings->Setup->	Compensation	
Steps	Entered	
Program	Rapidus	
Target 1	1.000	
Target 2	0.900	
Target low lim.	0.002	
Target high lim.	0.002	
Activation time	10	sec.
Deactivation time	10	sec.
Shift angle	0.00	
Averaging time	Off	
Fixed steps	None	



Menu Settings – Setup – Compensation – Target 2

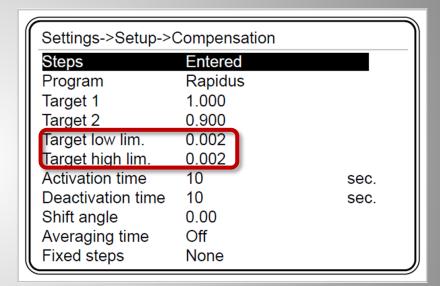
- The Target 2 CosΦ value is set in this menu. It may range from 0.800 (inductive) to 1.000.
- This feature is triggered by one of the functions:
 - Night/day
 - > Generator
 - ➤ GEN input activated by a voltage signal between 85 and 265 VAC.
 - * See Settings Setup Aux. input





Menu Settings – Setup – Compensation – Low/High lim.

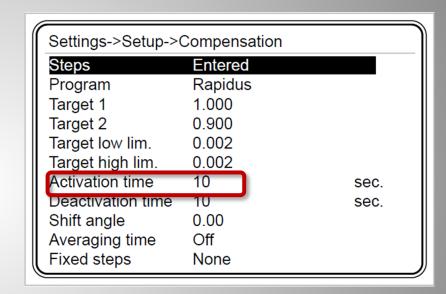
- Target low limit: lower tolerance for target 1 and target 2.
 Adjustable from 0.000 to 0.200.
- Target high limit: higher tolerance for target 1 and target 2. Adjustable from 0.000 to 0.200.





Menu Settings – Setup – Compensation – Activation time

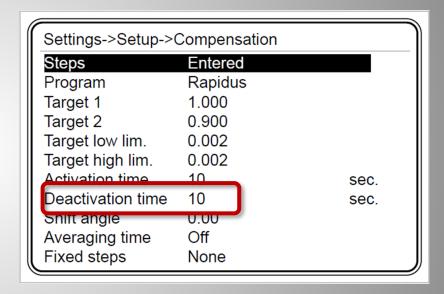
 Activation Time: delay to enable the step. Adjustable from 1 to 600 seconds.





Menu Settings – Setup – Compensation – Deactivation time

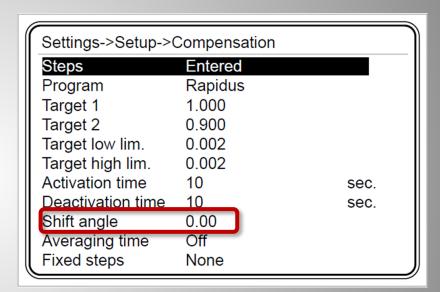
 Deactivation Time: delay to disable the step. Adjustable from 1 to 600 seconds.





Menu Settings – Setup – Compensation – Shift angle

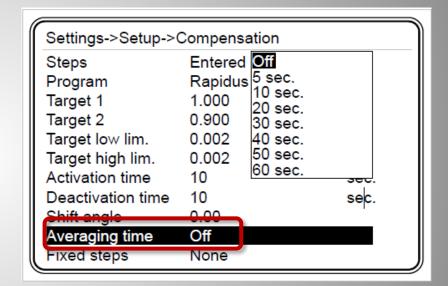
- Shift Angle: inclusion of transformer losses that are not measured into the compensation of reactive powers.
- E.g.:
- Considering CosØ = 1.000.
- ▶ If the user enters 20° as the shift angle, the PFW03 will calculate the value of CosØ as 0.940 inductive.
- ➤ If you use -30° as the shift angle, the value of CosØ will be 0.866 capacitive





Menu Settings – Setup – Compensation – Averaging time

- Averaging Time: if the operator does not need a quick response from the PFW03, use this menu to adjust the equipment.
- The PFW03 uses the calculated average power related to the interval set (5 sec 60 sec).
 Immediately after the time set has elapsed, the reactive power compensation will be done according to the calculated average power.

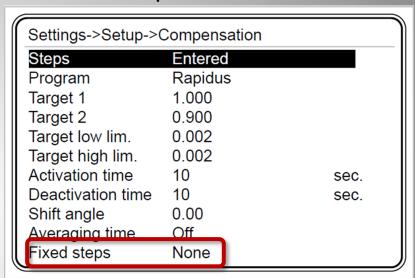


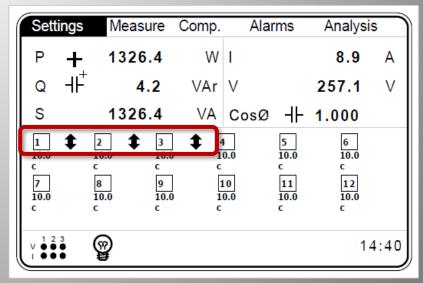


Menu Settings – Setup – Compensation – Fixed steps

- Fixed steps: the first three steps of the PFW03 can be fixed.
- In the main menu, the symbol "

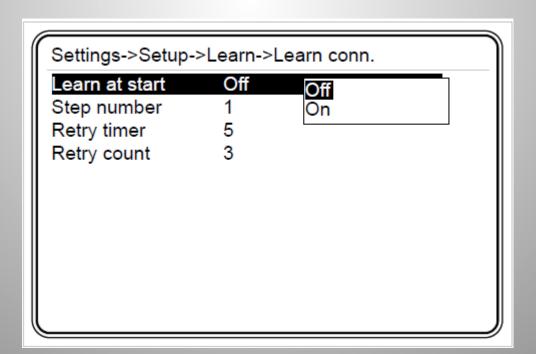
 will be displayed next to the steps defined as fixed.





Menu Settings – Setup - Learn – Learn connection

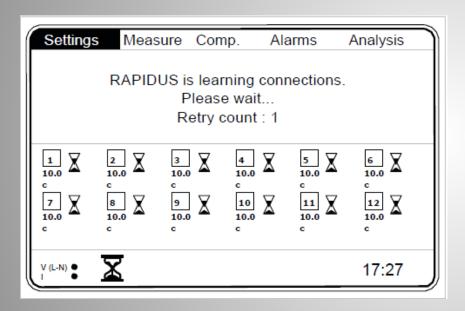
- Learn connection:
 - On => The PFW03 automatically "learns" the executed connections when turned on or restarted;
 - Off => The PFW03 does not automatically "learn" the executed connections when turned on or restarted;



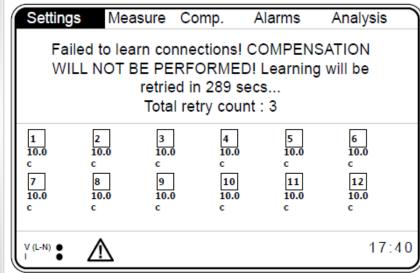


Menu Settings – Setup - Learn – Learn connection

Learning connections



Learn connection not executed



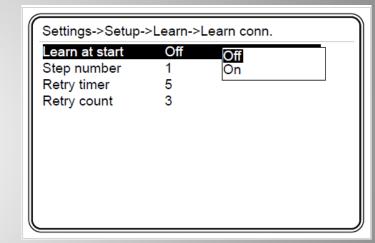


Menu Settings – Setup - Learn – Learn connection

 Step Number: this function is valid for three-phase capacitors

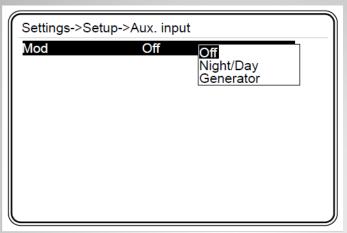
NOTE: it is advisable to enter the number of the step that has the highest installed power;

- Retry Timer: in case the PFW does not "learn" the connection, it will retry it after the time set in this menu;
- Retry count: when the PFW does not "learn", it will retry it according to the number set in this menu;





Menu Settings – Setup – Aux. input



- The auxiliary input is used to activate the second option "target 2 cosØ" and to allow the use of the functions:
 - Night/Day: in this function, when the input is enabled, compensation is done as defined in TARGET 2. The energy meters remain counting.
 - Generator: in this function, when the input is enabled, compensation is done as defined in TARGET 2. The energy meters do not count while the input is enabled.

Menu Settings – Setup – Device

In this menu you set:

- Language
- Contrast
- Password protection
- New password
- Display on
- Display on time

Setting	s Meas	sure Co	mp. A	larms	Analysi	s
Quick : Setup		Netwo Steps			8.9	Α
Date / Systen		Learn	ensation		257.1	٧
Passw Restar		Aux. ir Device			1.000	
	t settings	Energy Comm		5 10.0	6 10.0	
7 10.0	c 8	Alarm <u>Cle</u> ar		11	c 12	
10.0 c	10.0 c	10.0 c	10.0 c	10.0 c	10.0 c	
1 2 3 V • • •	@				14	1:40

Settings->Setup->Device			
Language	English		
Contrast	Level -3		
Pass. protection	Off		
New password	1		
Display on	Time dependent		
Display on time	600	sec.	
		J	

Menu Settings – Setup – Energy

In this menu, you define the criteria for using the energy meters.

- Star of day: setting of the time to start the energy meters;
- > Star of month: setting of the day of the month to start the energy meters;
- kWh; kwh E (export); kVArh I; kVArh C: implementation of start values of the meters;

Start of day	0	
Start of month	1	
kWh	0.0	kWh
kWh E.	0.0	kWh
kvarh I.	0.0	kVArh
kVArh C.	0.0	kVArh



Menu Settings – Setup – Communication

Communication parameters are set in this menu.

Settings->Setup->Communication

Baud rate 38400

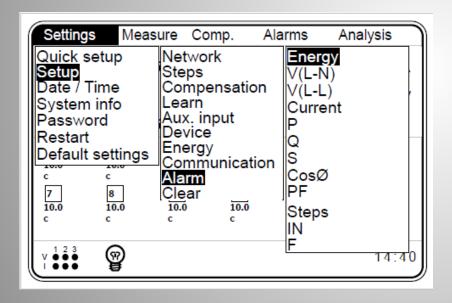
Slave Id

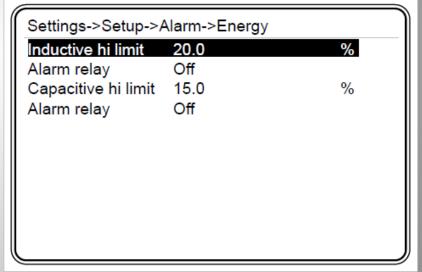
Parity None Stop bit 1 Stop



Menu Settings – Setup – Alarm-Energy

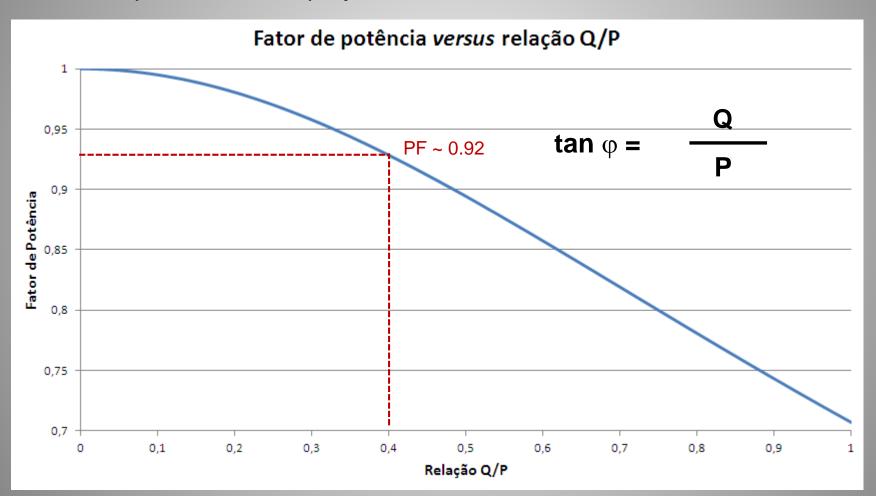
This menu is used to set the high limit alarm of the Inductive/Active and Capacitive/Active energy rates.





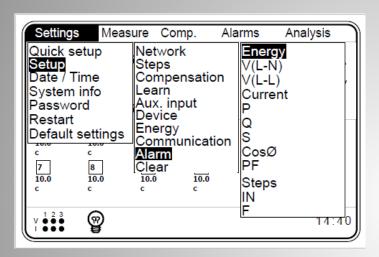


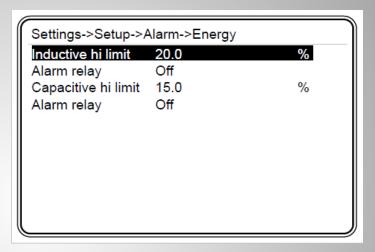
Description of the display functions





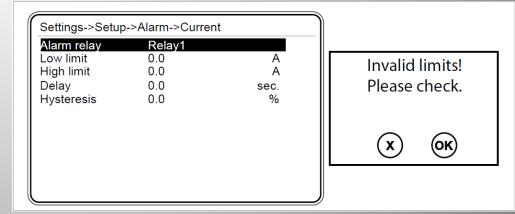
Menu Settings – Setup – Alarm-Energy





NOTE:

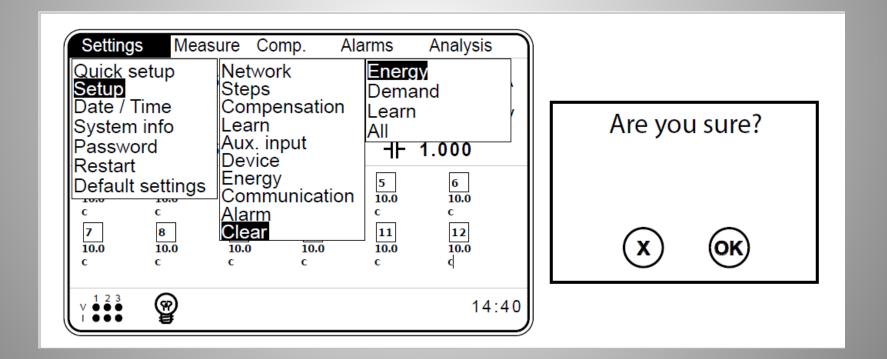
- If the high and low limits are the same, the alarm will not be activated;
- If the low limit is greater than the high limit, the PFW will display the message "Invalid limits! Please check".





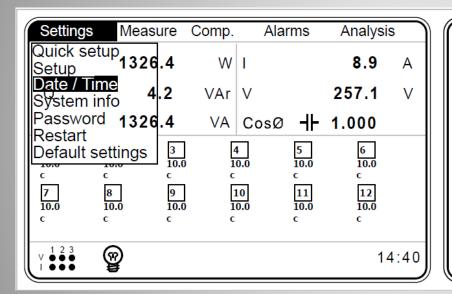
Menu Settings – Setup – Clear

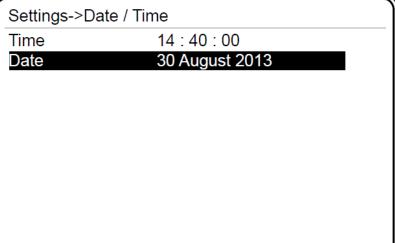
In this menu, energy and demand values can be cleared; "Learned" connections return to the factory settings;





Menu Settings – Date / Time







Menu Settings – System info

- > There is no setting in this menu. Only product information.
- Battery voltage and temperature can be read via RS485.

WEG

PFW03 – autom. power fact. controller

Model 606000

Serial number 2359339

Language English

Firmware version 1.00

PCB version 1_1-2

Build date 08 January 2018

Temperature 27.1 °C

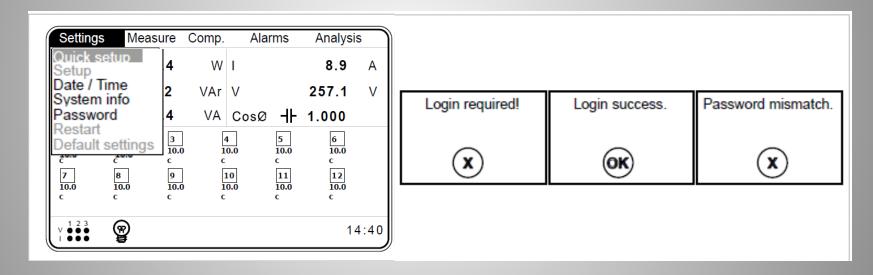
Battery voltage 3.18 V



Menu Settings – Password

If the password is not entered, only "Date / Time"; "System info" and "Password" are enabled.

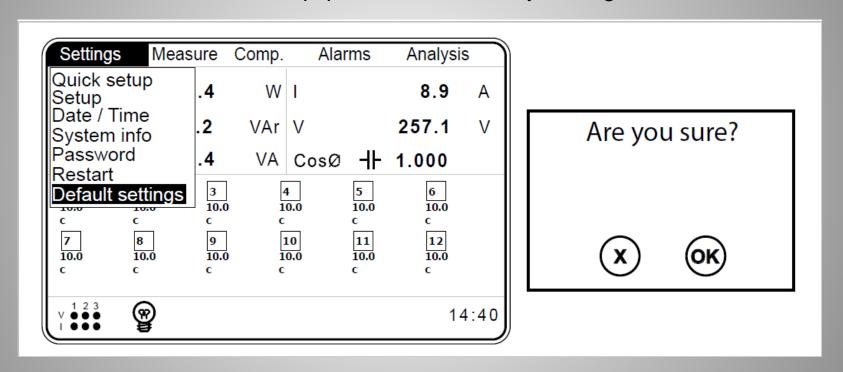
To enable the other menus, enter the password. (Default password = 1)





Menu Settings – Default Settings

This menu returns the equipment to the factory settings.

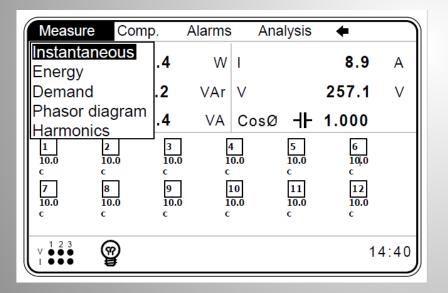


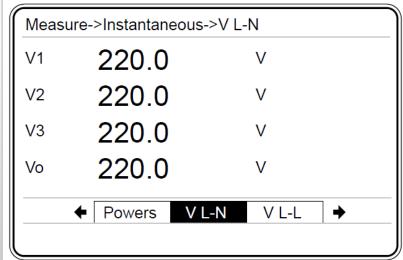
NOTE: indexed values and date / time are not reset in this operation.



Menu Measure – Instantaneous

This menu shows the reading of the values: V(L-N), V(L-L), (I), (IN), CosØ, (PF), (P), (Q), (S), (F), THDV, THDI







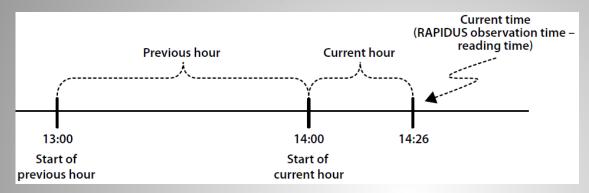
Menu Measure – Energy

The energy measure menu includes Imp. active (import active energy); Exp. Active (export active energy); Ind. Reactive (inductive reactive energy); Cap. reactive (capacitive reactive energy)

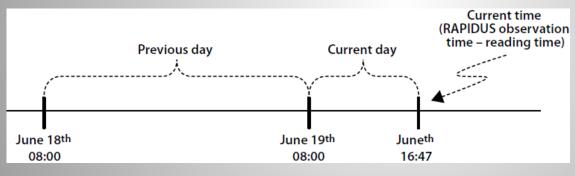
ndex	0.0	kWh
Curr. hour	0.0	kWh
Prev. hour	0.0	kWh
Curr. day	0.0	kWh
Prev. day	0.0	kWh
Curr. month	0.0	kWh
Prev. month	0.0	kWh



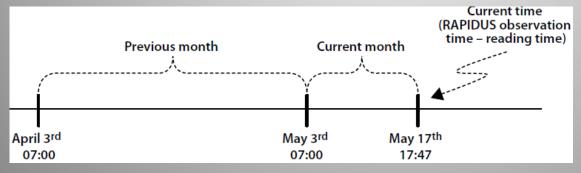
Menu Measure – Energy



Current/Previous Hour



Current/Previous Day



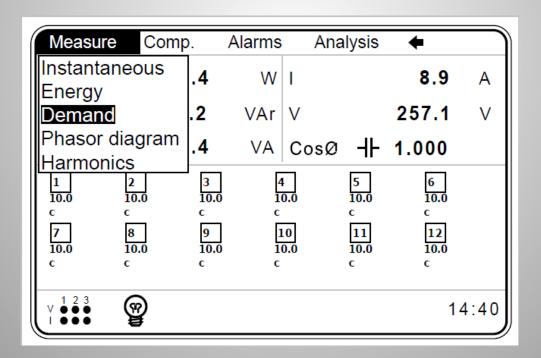
Current/Previous Month



Menu Measure – Demand

The demand value is saved with date and time tag.

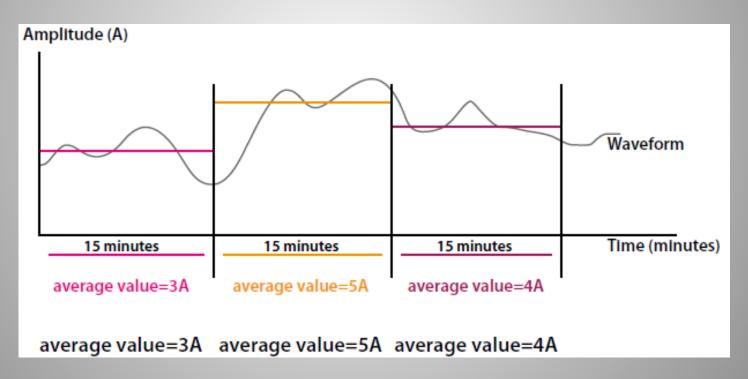
The demand menu has submenus with current and energy values saved by phase and total.





Menu Measure - Demand

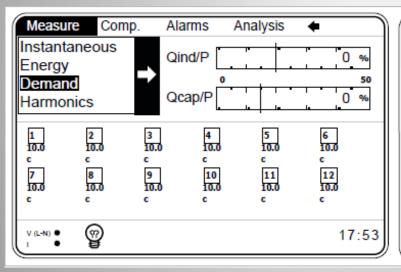
The highest averages of current and power are recorded according to the time defined for such calculation.

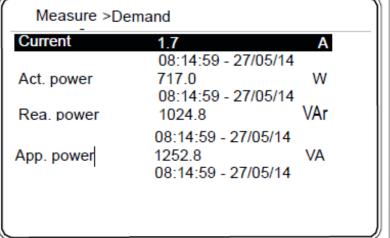




Menu Measure – Demand – Current

In the demand submenus, present and total power values are shown for the measured phase.



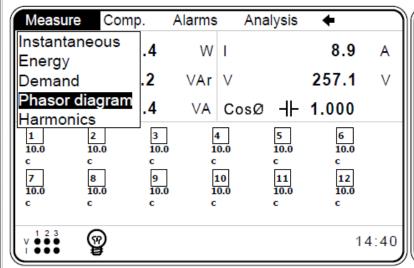


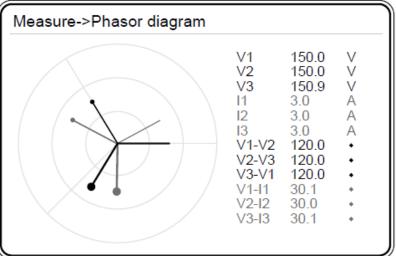


Menu Measure – Phasor diagram

In the phasor diagram menu, in the image below on the right, the following information is displayed:

- Current (gray line) and voltage angles (black line);
- Angular phase shift;







Measure Menu – Harmonics – Table

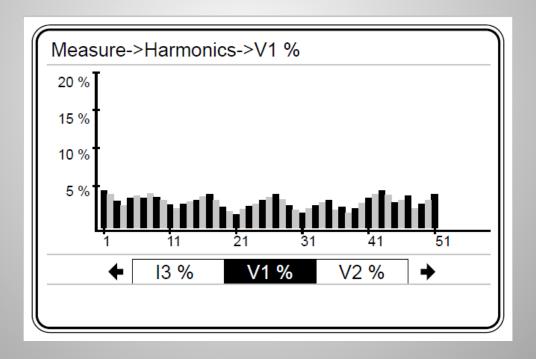
The PFW measures/calculates harmonics up to the 51st order. Voltage and current are shown in separate tables as is the image below. There are 6 tables = V1, V2, V3, I1, I2, I3

Measure->Harmonics->V1 %					
	1	2	3	4	5
1-5	99.01	0.00	1.02	0.00	0.05
6-10	0.00	2.10	0.00	3.30	0.00
11-15	5.70	0.00	0.75	0.00	0.00
16-20	0.00	0.00	0.00	0.00	0.00
21-25	0.00	0.00	0.00	0.00	0.00
26-30	0.00	0.00	0.00	0.00	0.00
31-35	0.00	0.00	0.00	0.00	0.00
36-40 41-45	0.00	0.00	0.00	0.00	0.00
46-50	0.00	0.00	0.00	0.00	0.00
	← I3 %	V1	%	V2 %	→
		_			



Menu Measure – Harmonics – Graphic

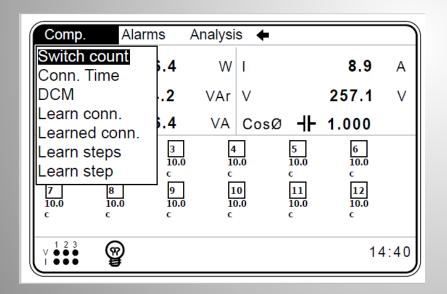
There are 6 bar graphs = V1, V2, V3, I1, I2, I3

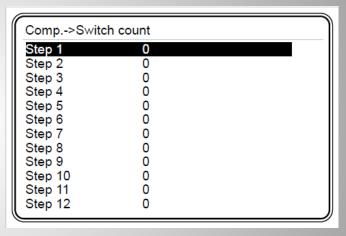




Menu Comp.

In the compensation menu, the number of operations and the connection time of each step are shown.





Comp>Conn	ı. time	
Step 1	0	min
Step 2	0	min
Step 3	0	min
Step 4	0	min
Step 5	0	min
Step 6	0	min
Step 7	0	min
Step 8	0	min
Step 9	0	min
Step 10	0	min
Step 11	0	min
Step 12	0	min



Menu Comp. - DCM (only on the PFW03-T12)

Dynamic Capacitor Monitoring:

The first results of the step power verification require at least 128x8 step switches.

The following power values will be updated every 128 operations.

The previous estimated power will be the step reference value for the new estimate/calculation cycle.

DCM works in any of the selected compensation programs.

If one of the step power values defined by the DCM algorithm is less than 20% of the previous value or greater than 180% of the previous value, the related step will not be used as compensation.

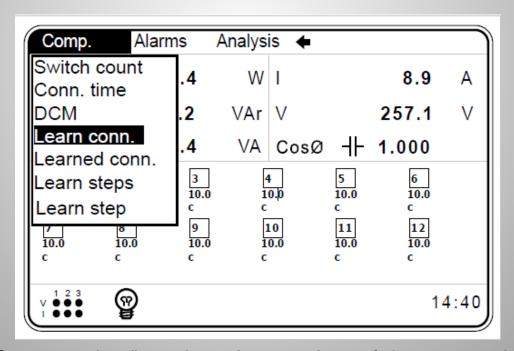
In this situation, the step and its connection must be checked. An alarm can be set for this situation.

NOTE: DCM is not available on the PFW03-T24.



Menu Comp – Learn connection

This function can "learn" the connection only for three-phase capacitors. The appropriate capacitor can be set in the "Step number" submenu of the "Quick Setup" menu or in the "Settings-> Setup-> Learn-> Learn Conn." menu.

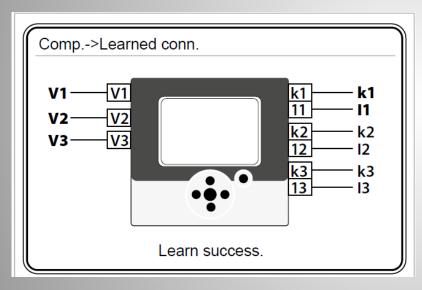


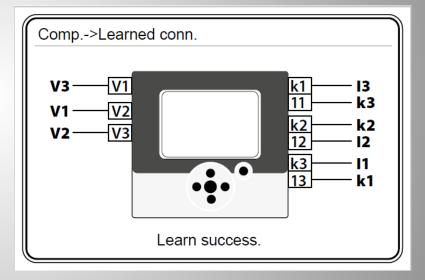
NOTE: in the "Step number" setting, the number of the step to be entered is the step with the highest installed power.



Menu Comp – Learn connection

Learned connections are shown on the display





Phase1 -> V1, I1

Phase2 -> V2, I2

Phase3 -> V3, I3

Phase1 -> V2, I3

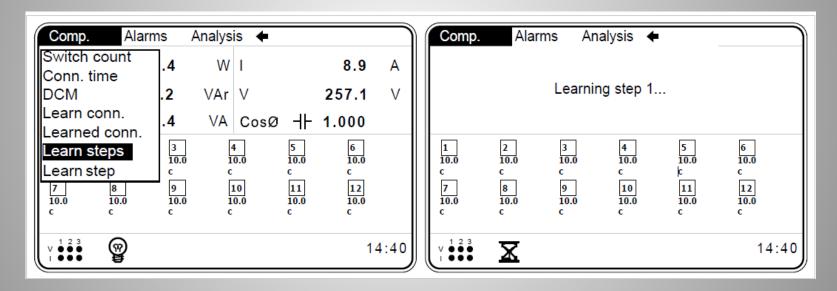
Phase2 -> V3, I2

Phase3 -> V1, I1



Menu Comp – Learn steps

The PFW03 learns the power and the correction type (capacitor or reactor) of each step.

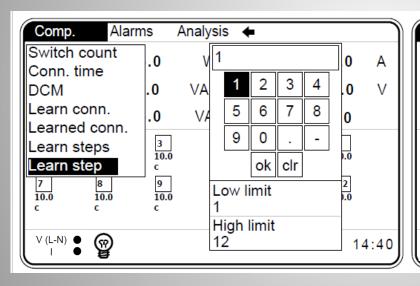


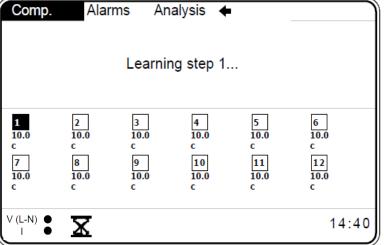
NOTE: no loads (current, amplitude and cosØ) must present changes in the system to ensure that the step powers are learned correctly. Otherwise, the PFW03 may learn the step powers incorrectly.



Menu Comp – Learn steps

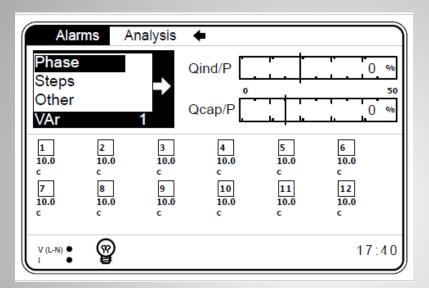
Through this menu, the PFW03 learns the step power and its type.







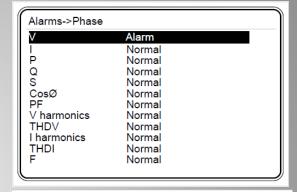
Alarms Menu



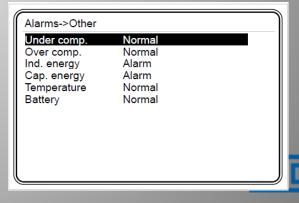
Steps: an alarm is activated when the value set in Settings-Setup-Alarm-Steps-Low limit is reached;

Other:

Battery = if the voltage drops below 1.9 V, the alarm is activated; in this case, contact your dealer. Do not open the device.



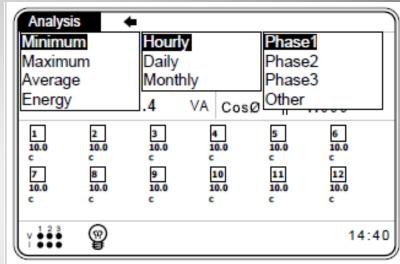
Alarms->Steps	5	
Step 1	Normal	
Step 2	Normal	
Step 3	Normal	
Step 4	Normal	
Step 5	Normal	
Step 6	Normal	
Step 7	Normal	
Step 8	Normal	
Step 9	Normal	
Step 10	Normal	
Step 11	Normal	
Step 12	Normal	

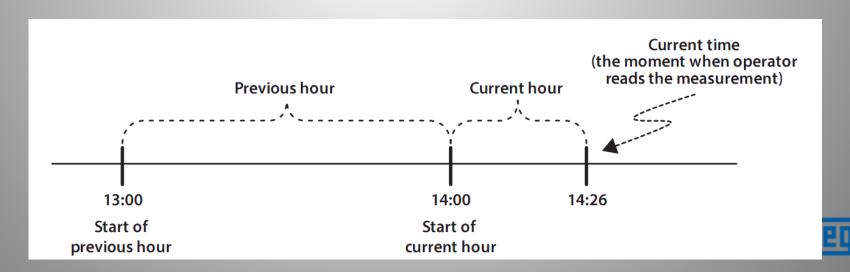


Analysis Menu (minimum; maximum; average; energy)

In this menu, you can read the maximum, minimum and average values of voltage (V), current (I), active power (P), reactive power (Q), apparent power (S), cosØ, power factor (PF) and frequency (F);

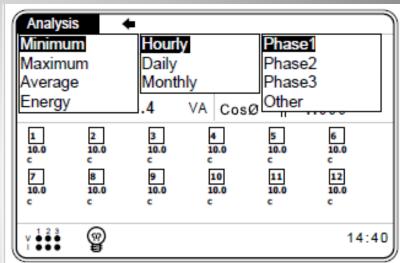
Hourly: value measured from the beginning of the hour to the current time.

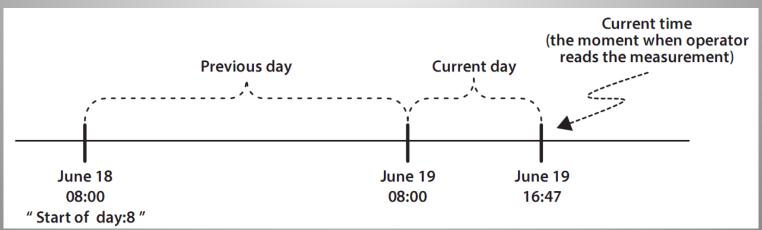




Analysis Menu (minimum; maximum; average; energy)

Daily: value measured from the day start time to the current time

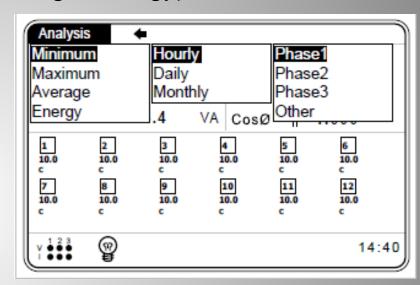


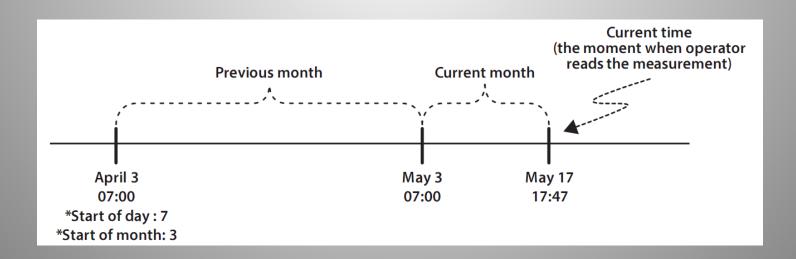




Analysis Menu (minimum; maximum; average; energy)

Monthly: value measured from the first day of the month and the day start time to the current time.







WEG Drives & Controls

Thank you!

